

Ben Hughes Engineering aims to satisfy statutory and regulatory requirements and the needs of our existing and potential customers.

We will achieve this by establishing and deploying a management system compliant with the requirements of EN9100 2018 and by:

B Business Management System continually being improved.

H Helping BHE to recognise and satisfy applicable requirements.

E Employees made aware of the requirements of this policy and where requested, other interested parties.

N Notice the importance of the service BHE provides to the Aerospace Industry.

G Growing the business by establishing and monitoring business objectives in Management Meetings.

Scope: Machining of metal components for the aerospace, defence and general engineering industries including the machining of Titanium.

Exclusion: BHE's Quality Policy and Quality Management System cover all EN9100 2018 requirements with the exception of clause 8.3 Design and development of products and services.

Justification: The justification for this exclusion is that machining Aerospace components as a supplier, there is no design function.

Ben Hughes Engineering is committed to review, determine and implement changes to the Quality Management System in order to satisfy applicable requirements and ensure that its effectiveness is continually improved.



**Managing Director
Ben Hughes Engineering Ltd**

Date: 10-3-2025